

Date: Friday, 17/10/2008 1:27:58 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: TUBE
Job Number	: 42734		
Estimate Number	: 13340		
P.O. Number	:	Part Number	: D37635
This Issue	: 17/10/2008 S.O. No. :	Drawing Number	: D3763 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 40993	Material	:
Written By	:	Due Date	: 24/10/2008 Qty: 40 Um: Each
Checked & Approved By	: <u>MF 08-10-17</u>		
Comment	: Est Rev:A 08-05-23 new issue DD verified by:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1250	6061-T6 Round Bar 1.250
-----	--------------	-------------------------



Comment: Qty.: 0.2292 f(s)/Unit Total : 9.1686 f(s)

6061-T6 Round Bar 1.250

Batch: M102753

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------



Comment: Doosan Lathe

1- Turn as per Folio FA752 Rev: N/A & Dwg D3763 Rev: N/A

2-Deburr per dwg D3763

26 08/11/16

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

26 08/11/16 (40)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

26 08/11/17 (40)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 117

8/11/17

(40x)

54

Date: Friday, 17/10/2008 1:27:58 PM
User: Melanie Fauteux

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Job Number: 42734

Part Number: D37635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



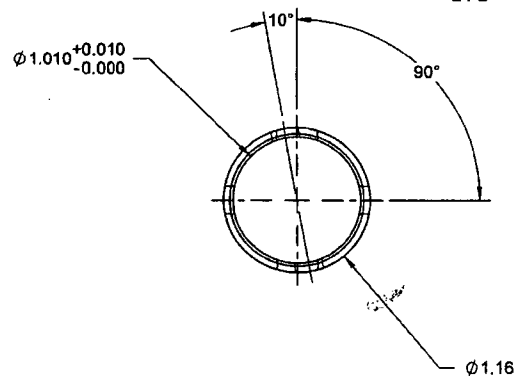
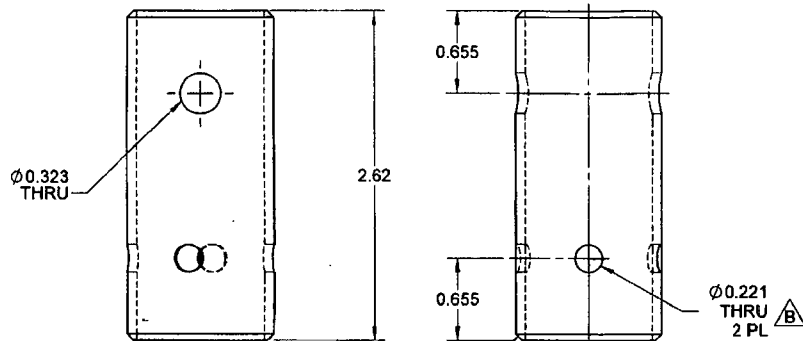
08/11/17

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17



D3763-5 TUBE

42734

RELEASED
68-0710

NOTES:
MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
FINISH: NONE
TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
UNITS: INCHES UNLESS OTHERWISE NOTED
BREAK SHARP EDGES: 0.005 TO 0.010 MAX
IDENTIFICATION: N/A
WEIGHT: 0.02 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. D3763	REV. B
MFG. APPR.			SHEET 7 OF 9
APPROVED		TITLE END FITTING	SCALE NTS
DE APPR.			
DATE	08.06.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	